

Black Forest Industries MkV Transmission Mount Insert Installation Instructions

Parts List

1 - Black Forest Industries Transmission mount insert (stage 1 or 2)

Tools needed

3/8" Ratchet w/ extensions

10mm socket

18mm socket

3/8" Drill bit

13mm socket

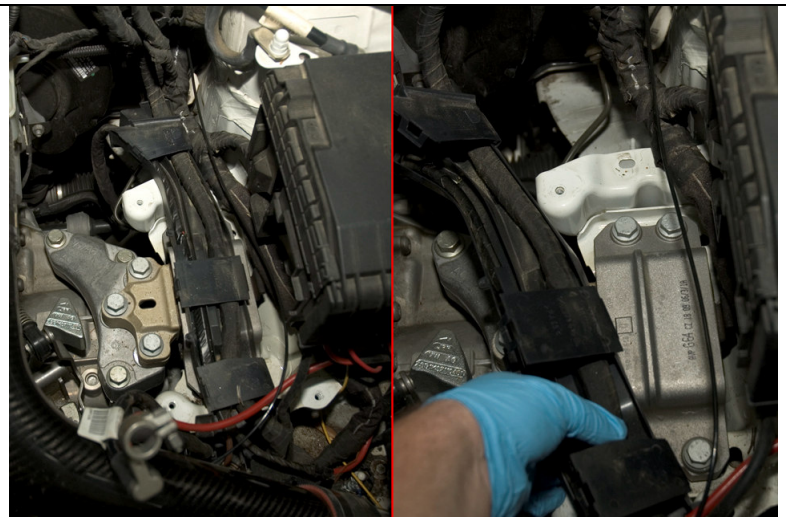
16mm socket

Cordless drill

1. Park the car on a flat and level surface on which to work.
2. Disconnect Battery via 10mm nuts and remove battery from battery tray



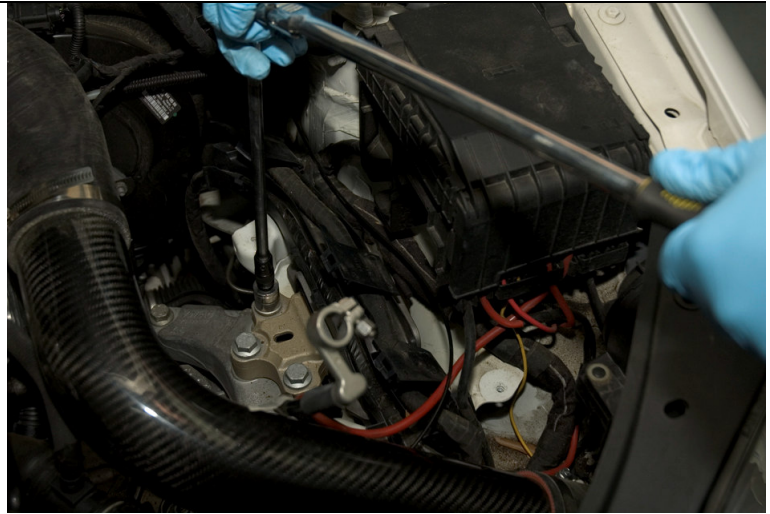
3. Unbolt battery tray – 3 10mm bolts, shown in picture.



4. Pull up and lift away wire loom running above mount



5. Place floor jack under transmission, lift until trans is lightly supported.



6. Unbolt Trans bracket and frame rail bracket. Loosen the trans bolts first, then those on the frame rail.

7. Remove Mount from car.



8. Drill out 4 rivets holding base plate to trans mount. Drill an alternating pattern across each side. Drill one then drill the opposite side and so on. Doing so will allow the mount to release evenly. Once rivets have been drilled, pry lower cup from rest of mount.

9. Install new Black Forest Industries Transmission Mount Insert in place of existing stock mount.

10. Re-Install mount to vehicle – holding both halves together.

11. Start all 4 Frame side bolts in their respective holes, tighten but do not torque. Start 3 engine side bolts – tighten but do not torque. Torque frame bolts to 30 ft. lbs. Torque engine bolts to 44 ft.lbs.

12. Re-install all other components in reverse order of removal.

13. Enjoy your new transmission mount!